



# FINISH:

POWDER COAT  
CRINKLE BLACK

# MATERIAL:

2024-T3 .063 THICK  
QQ-A-250/4

MIN. RADIUS: .188



QTY 1 PER SET

REVISION		RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED		BASIC CODE		DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE		TITLE		
DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		STRESS		CODE
		GENERAL LIMITS		LENGTH DASH NO. W=SPOTWELD		CHECKED		DWG NO.
		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER INCH - S - 7742 5. HOLES PER AND 10387		BASIC CODES BJ=MS20470AD BB=MS20426AD		CLIENT		SCALE
		1. TOLERANCES — .XX ± .030 2. ANGLES XXX ± .010 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005				SHT 1 OF 1		REV.
REPORT ALL DISCREPANCIES — DO NOT SCALE								

D2102

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